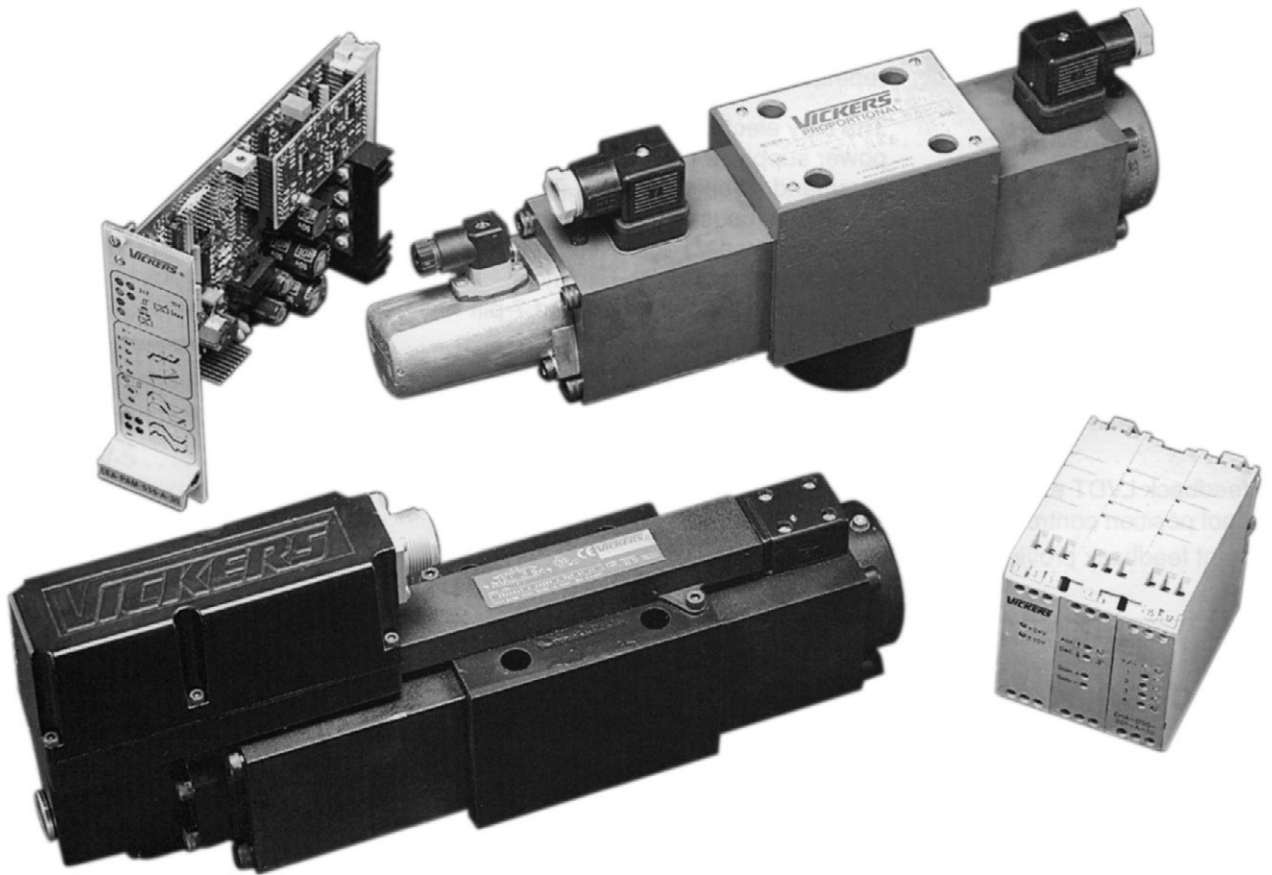


Vickers® Proportional Valves
Proportional Directional Valves with Feedback

K(B)FD/TG4V-5, 1*/2* Series
Pressures to 315 bar (4500 psi)



EATON

Powering Business Worldwide

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Introduction

General Description

Eaton Vickers® K(B)FD/TG4V proportional valves are designed to provide a controlled oil flow in direct proportion to a command signal. They are available in two types; a double solenoid version that will provide reversible flow to an actuator and a single solenoid throttle version that provides a single direction of flow. Hydrostats are available for load compensation and parallel flow path modules are available that will boost the flow capacity of single solenoid throttle versions to nearly twice that of the standard valve.

Additionally, both of these valve types can be supplied with or without an integral amplifier built directly onto the valve.

KFD/TG4V-5

This version is supplied **without** the integral amplifier.

Features and Benefits

- Wide range of spool and flow rate options.
- Electronic feedback LVDT ensures accurate spool position control.
- Vibration and shock tested.
- Supported by a broad range of amplifiers and auxiliary function modules.
- Full CE electromagnetic compatibility.

KBFD/TG4V-5

A range of proportional directional and throttle valves **with** integral control electronics. Factory-set adjustments of gain, spool deadband compensation and offset ensure consistent repeatability valve-to-valve.

The only electrical inputs required are power supply (24V) and a voltage command signal of $\pm 10V$ or 4-20 mA. The amplifier is housed in a robust metal enclosure, sealed against ingress of water and other fluids. Electrical connections are via a standard 7-pin plug.

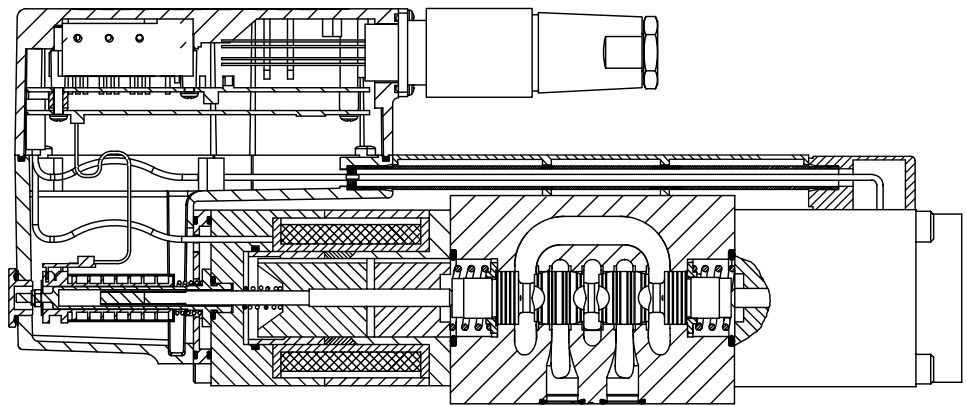
A spool position monitor pin allows the function of the valve to be electrically monitored. Ramp functions, if required, can be generated externally.

Features and Benefits

- Factory-sealed adjustments ensure valve-to-valve reproducibility.

- Installation wiring reduced and simplified.
- Standard 7-pin connector.
- Standard 24V DC supply with wide tolerance band.
- Optional $\pm 10V$ DC or 4-20 mA command signals.
- Valve with integrated amplifier selected, ordered, delivered and installed as one performance-tested package.
- Spool position monitor pin to help with troubleshooting.
- Simple valve removal and replacement for service (plug & play).
- Vibration and shock tested.
- Auxiliary DIN rail mounted electronic function modules available. Full CE electromagnetic compatibility.
- IP65 & IP67 valve environmental protection rating.
- Optional valve enable function.

Typical Section View



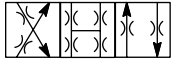
KBFD/TG4V-5-*PE7, 1* Design

Spool Data

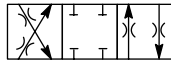
Spool Symbols

Available Spools for K(B)FDG4V-5

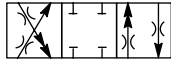
Spool type 9C**N,
meter-in/meter-out (zero lap)



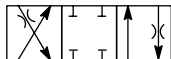
Spool type 2C**N,
meter-in/meter-out



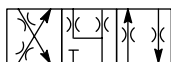
Spool type 2C50N25,
assymmetric flow



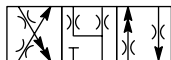
Spool type 2C65S,
meter-out only



Spool 33C**N,
meter-in/meter-out

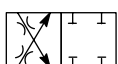


Spool type 33C50N25,
assymmetric flow



Available Spools for K(B)FTG4V-5

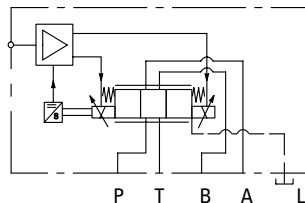
Spool type 2B**N,
meter-in/meter-out



Functional Symbols

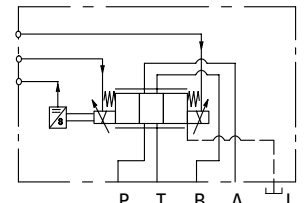
Model Types KbfdG4V-5

proportional directional
valve (with intergated
electronics)



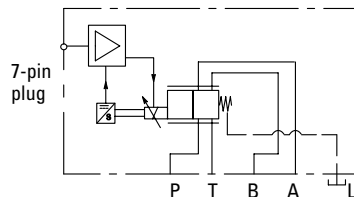
Model Types KfdG4V-5

proportional directional
valve (requires amplifier
card)



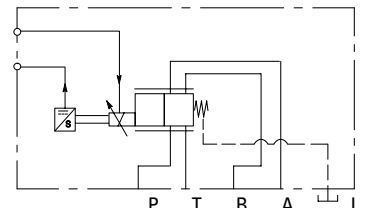
Model Types KbfTG4V-5

proportional throttle
valve (with intergated
electronics)



Model Types KftG4V-5

proportional throttle
valve (requires amplifier
card)



Spool Type and Flow Rating

Symmetric Spools

Base line starting at $\Delta p = 5$ bar (75 psi) per metering flow pat, e.g. B to T. For actual maximum flow refer to power capacity envelope curves.

For K(B)FDG4V-5 Valves

Spool Code	Spool Symbol	Flow Rating
2C30N	2C	30 L/min (7.9 USgpm)
2C50N	2C	50 L/min (13.2 USgpm)
2C65S	2C	65 L/min (17.2 USgpm)
2C70N	2C	70 L/min (18.5 USgpm)
9C50N	9C	50 L/min (13.2 USgpm)
33C30N	33C	30 L/min (7.9 USgpm)
33C50N	33C	50 L/min (13.2 USgpm)

For K(B)FTG4V-5 Valves

Spool Code	Spool Symbol	Flow Rating
2B30N	2B	30 L/min (7.9 USgpm)
2B50N	2B	50 L/min (13.2 USgpm)
2B70N	2B	70 L/min (18.5 USgpm)

Asymmetric Spools

Figure preceding metering type designator, "N" (e.g. 2C***N) is flow rating P-A, or A-T ("A" port flow); figure after "N" (N***N) is flow rating P-B, or B-T ("B" port flow).

For K(B)FDG4V-5 Valves

Spool Code	Spool Symbol	Flow Rating
2C75N45	2C	75 L/min (19.8 USgpm), "A" port flow 45 L/min (11.9 USgpm), "B" port flow
2C50N25	2C	50 L/min (13.2 USgpm), "A" port flow 25 L/min (6.6 USgpm), "B" port flow
33C50N25	33C	50 L/min (13.2 USgpm), "A" port flow 25 L/min (6.6 USgpm), "B" port flow

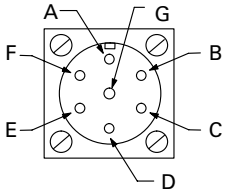
Operating Data

K(B)FD/TG4V-5

Valves with Amplifier

KBFD/TG4V-5 Valves with Integral Amplifier

Data is typical with fluid at 36 cSt (168 SUS) and 50° C (122° F).

Power supply		24V DC (21 V to 36V including 10% peak-to-peak max. ripple) max current 3A																		
Command signal																				
Voltage mode M1		0 to +10V DC, or 0 to -10V DC, or -10V to +10V DC																		
Input impedance		47 Ω																		
Common mode voltage to pin D		18V (max)																		
Current mode M2		4-20 mA																		
Input impedance		100 Ω																		
Max differential voltage to Pin E to Pin B		100mV																		
Valve enable signal for model codes PH7 & PR7																				
Enable		>8.5V (36V max)																		
Disable		<6.5 V																		
Input impedance		10 Ω																		
7-pin plug connector																				
																				
		<table border="1"> <thead> <tr> <th>Pin</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>Power supply positive (+)</td> </tr> <tr> <td>B</td> <td>Power supply 0V and current command return</td> </tr> <tr> <td>C</td> <td>Not connected (PE7 & PC7)</td> </tr> <tr> <td>D</td> <td>Valve enable (PH7 & PR7)</td> </tr> <tr> <td>E</td> <td>Command signal (+V or current IN)</td> </tr> <tr> <td>F</td> <td>Command signal (-V or current GND)</td> </tr> <tr> <td>G</td> <td>Mounting input</td> </tr> <tr> <td></td> <td>Protective ground</td> </tr> </tbody> </table>	Pin	Description	A	Power supply positive (+)	B	Power supply 0V and current command return	C	Not connected (PE7 & PC7)	D	Valve enable (PH7 & PR7)	E	Command signal (+V or current IN)	F	Command signal (-V or current GND)	G	Mounting input		Protective ground
Pin	Description																			
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F	Command signal (-V or current GND)																			
G	Mounting input																			
	Protective ground																			
Electromagnetic compatibility (EMC)																				
Emmision (10V/m)		EN 61326-2																		
Immunity (10V/m)		EN 61326-2																		
Threshold command voltage (minimum voltage for minimum flow)		0.25V																		
Monitor signal (pin F)	KBFD valves KBFT valves	± 10V DC for full spool stroke 0 to -10 V DC for full spool stroke																		
Output impedance		10 Ω																		
Power stage PWM frequency		10 kHz nominal																		
Step input response with flow through P-A-B-T Δ p = 5 bar (75 psi) per metering path, e.g. P-A																				
Required flow step:		Time to reach 90% of required step:																		
0 - 100%		30 ms																		
100% - 0		40 ms																		
+90 - -90% (KBFDG4V3-3 only)		32 ms																		
Reproducibility, valve-to-valve (at factory settings):																				
Flow at 100% command signal		≤ 5%																		
Protection																				
Electrical		Reverse polarity protected																		
Environmental		IEC 60529, Class IP65 & IP67																		
Ambient air temperature range for full performance		0° C to 70° C (32° F to 158° F)																		
Oil temperature range for full performance		0° C to 70° C (32° F to 158° F)																		
Mimumum temperature at which valves will work at reduced performance		-20° C (-4° F)																		
Storage temperature range		-25° C to +85° C (-13° F to +185° F)																		
Supporting products																				
Auxiliary electronic modules (DIN -rail mounting):																				
EHD-DSG-201-A-1* command signal generator		See catalog GB 2470																		
EHA-RMP-201-A-2* Ramp generator		See catalog GB 2410A																		
EHA-PSU-201-A-10 Power supply		See catalog GB 2410A																		
EHA-PID-201-A-20 PID controller		See catalog GB 2427																		

Operating Data

KFD/TG4V-5

Valves without
Amplifier

KBFD/TG4V-5 Valves without Integral Amplifier – (requires a Eurocard Amplifier, Refer to Supporting Products)

Data is typical with fluid at 36 cSt (168 SUS) and 50° C (122° F).

Max current, at 50° C (122° F)	2,7 A
Coil resistance, at 20° C (68° F)	1,87 Ω
Step response	
Step size (% of max spool stroke)	Time to reach 90% of required step:
0 to 100%	31 ms
100% to 0	30 ms
+90 to -90% (KFDG4V-5 only)	45 ms
Type of protection, with electrical plugs fitted correctly	IEC 60529, Class IP65
Electromagnetic compatibility (EMC)	
Emmission (10V/m)	EN 50081-2
Immunity (10V/m)	EN 50082-2
Maximum allowable ambient air temperature	60° C (140° F)
Maximum allowable oil temperature	60° C (140° F)
Supporting products:	
Eurocard amplifiers	EEA PAM 533 A/B/C/D/E/F See catalog GB-2464

KFD/TG4V-5 and KBFD/TG4V-5 Valves (All Valves)

Relative duty factor	Continuous rating (ED = 100%)
Hysteresis with flow through P–A–B–T	<1% of max stroke (center-to-offset)
Mass:	
KFDG4V-5	7,2 kg (15.86 lb) approx.
KBFDG4V-5	7,6 kg (16.76 lb) approx.
KFTG4V-5	5,5 kg (12.10 lb) approx.
KBFTG4V-5	5,9 kg (13.00 lb) approx.
Portable test equipment	
EBA TEQ 460 A 10	See catalog V-ELAC-TM001-E

Pressure and Flow Rates

Maximum pressures, bar (psi)

Model	Port L Condition	Ports P, A, B	T	L
All models for normal usage (L port not connected)	Normally blocked by mounting surface	315 (4500)	160 (2300)	160 (2300)
For K(B)FDG4V-5**C**N-Z models only a higher "T" port pressure is allowed if the "L" port is connected directly to tank	Drained directly to tank	315 (4500)	210 (3000)	10 (150)

Performance Curves

Power Capacity Envelopes

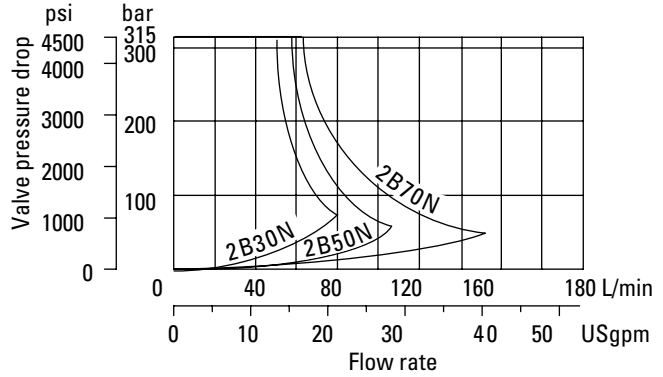
Single Solenoid Models: K(B)FTG4V-5

Spool types as noted

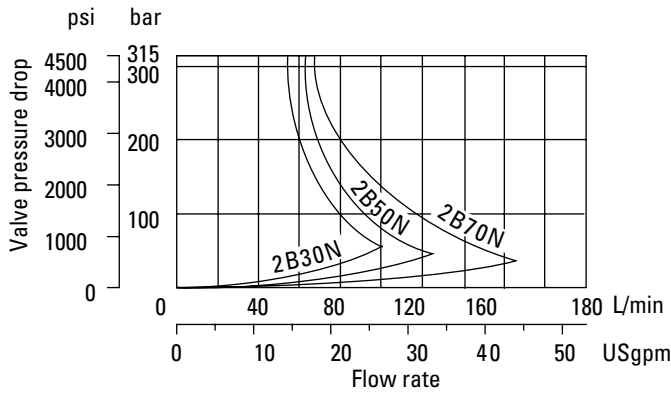
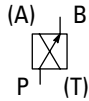
Looped Flow Path



Looped Flow Path

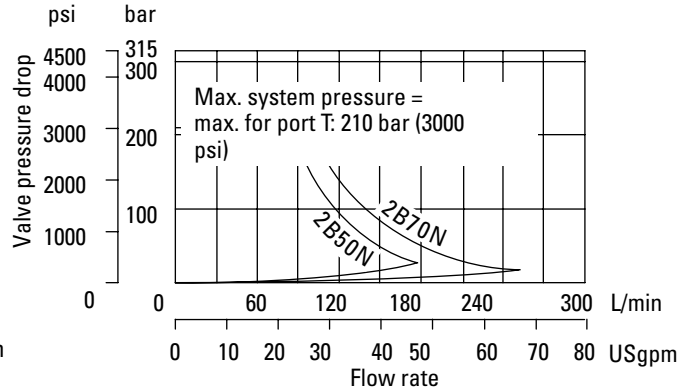
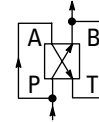


Single Flow Path



Parallel Flow Path use parallel flow path module:

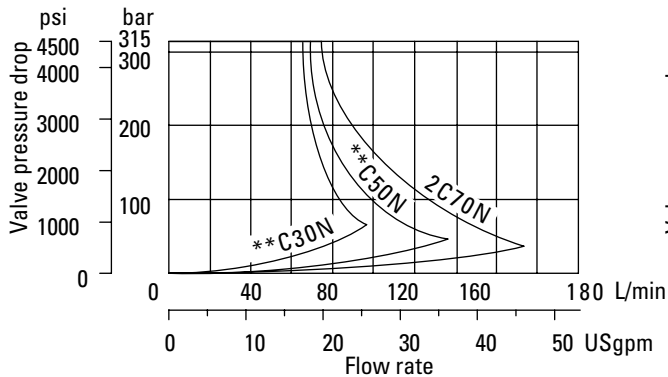
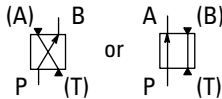
KDGMA-5-616877-10R or
KDGMA-5-02-139150-10S
(see page 16)



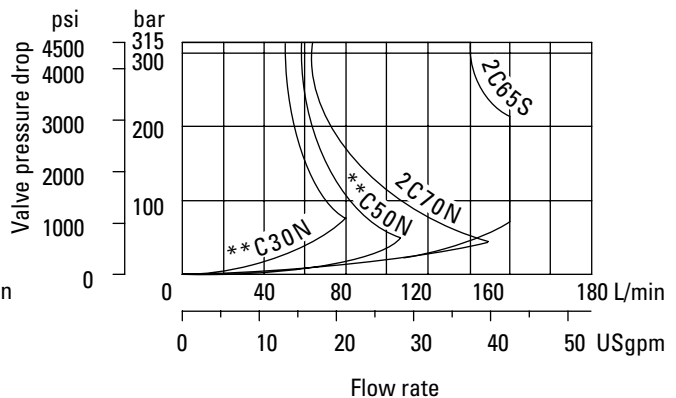
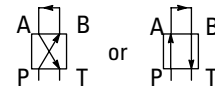
Double Solenoid Models: K(B)FDG4V-5

Spool types as noted

Single Flow Path



Looped Flow Path



Performance Curves

Flow Gain Curves

When using the single solenoid throttle valve (K*FT), a dual flowpath module (page 16) can be used to approximately double the flow rate.

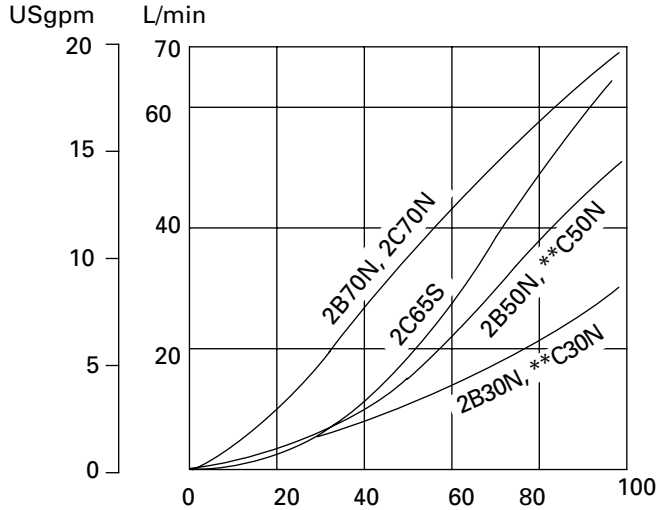
Curves shown include deadband compensation provided for the KF valve by

the Eaton's Vickers Eurocard Amplifier EEA-PAM-535-*-32 (user adjustable).

KB valves are preset at the factory to compensate for the effect of spool overlap.

K(B)FD/TG4V-5

Spool types as noted



Single flowpath (e.g. P-A) pressure drop, $\Delta p = 5$ bar (72 psi) ■

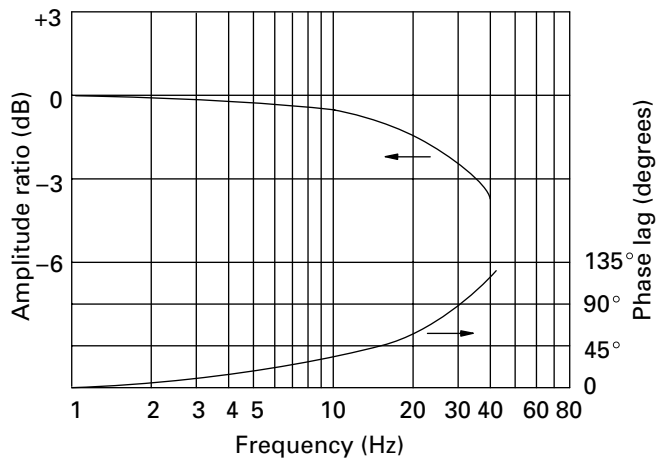
■ At other Δp values and within the power capacity envelopes, flow rates approximate to:

$$Q_x = Q_d \sqrt{\frac{\Delta p_x}{\Delta p_d}}$$

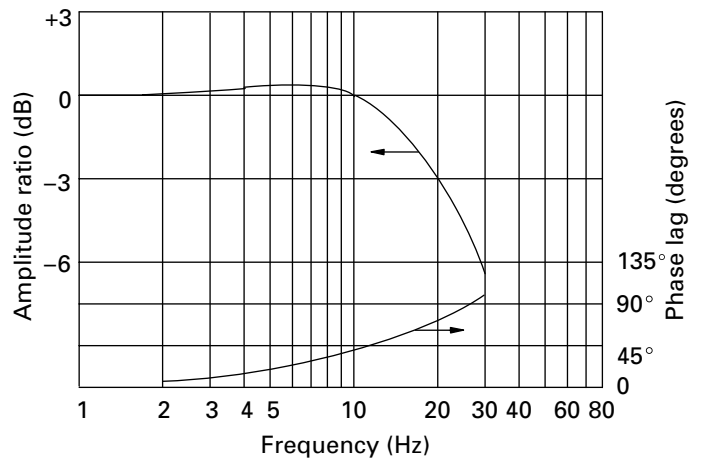
Frequency Response (Typical)

For an amplitude of $\pm 25\%$ max. flow about the 50% flow, at Δp (P-B) = 5 bar (72 psi)

KBFD/TG4V-5



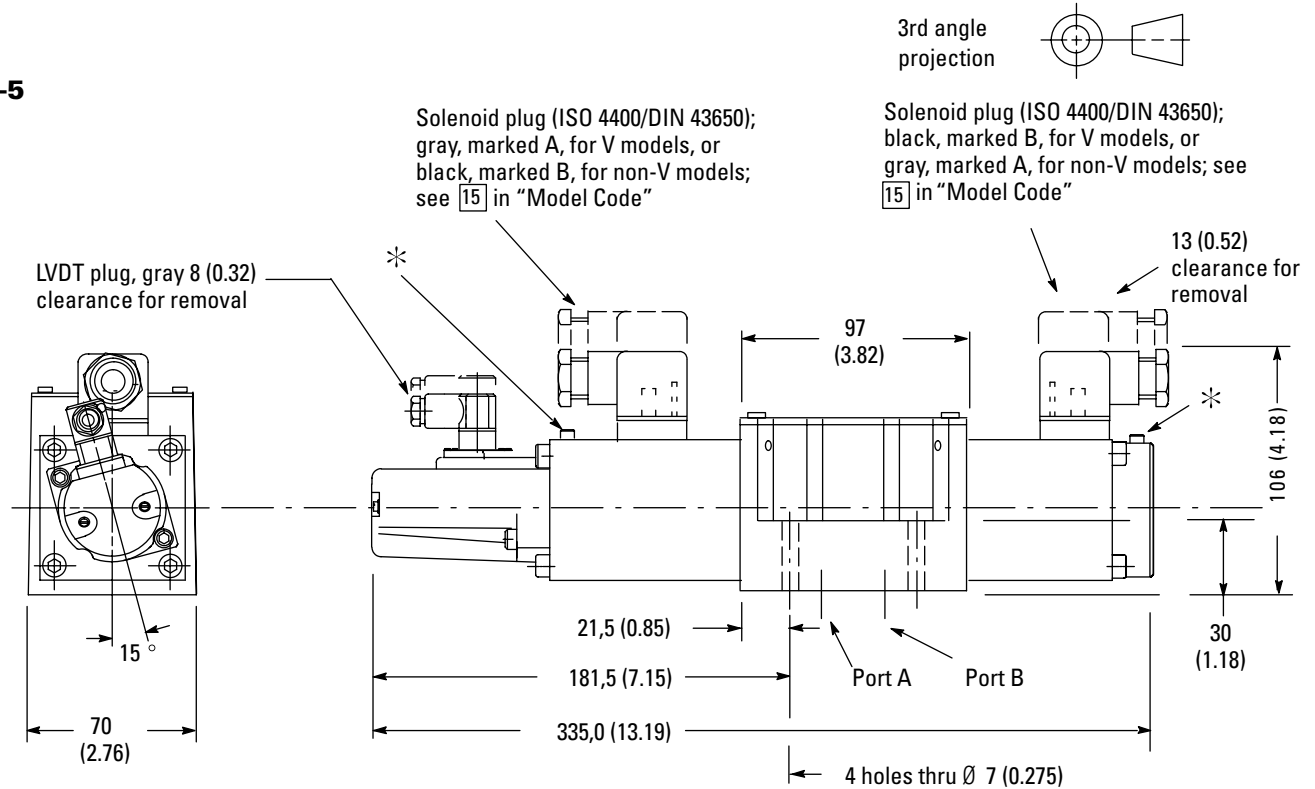
KFD/TG4V-5



Installation Dimensions

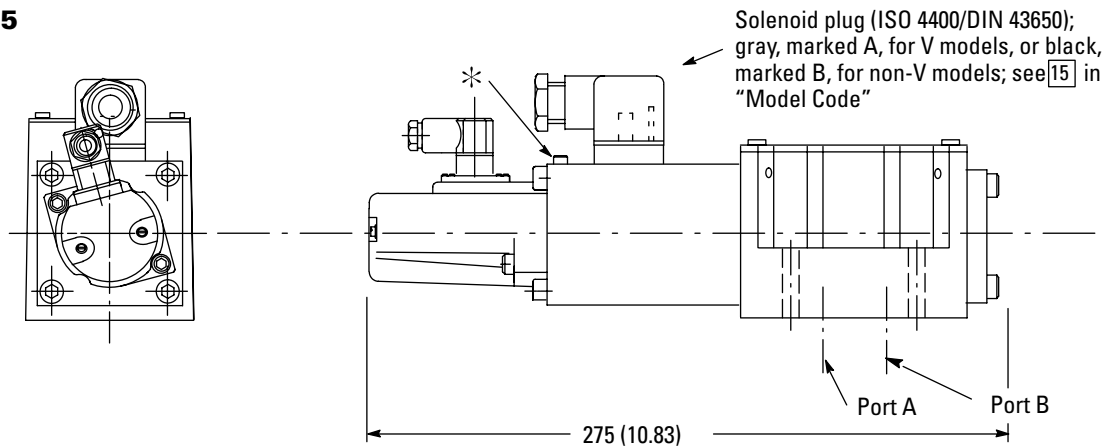
KFDG4V-5

mm (inch)



KFTG4V-5

mm (inch)



* Bleed screw locations
Air bleed, Socket Head
Cap Screw.

Torque to 2,5-3,0 Nm
(2.0-2.5 lbf ft)

NOTE: For optimum valve operation, bleed the air from the proportional solenoids at initial start-up. This may be done as follows:

- The valve may be pre-sensitized by removing the bleed screws until no bubbles appear and then

reinstalling bleed screws, or...

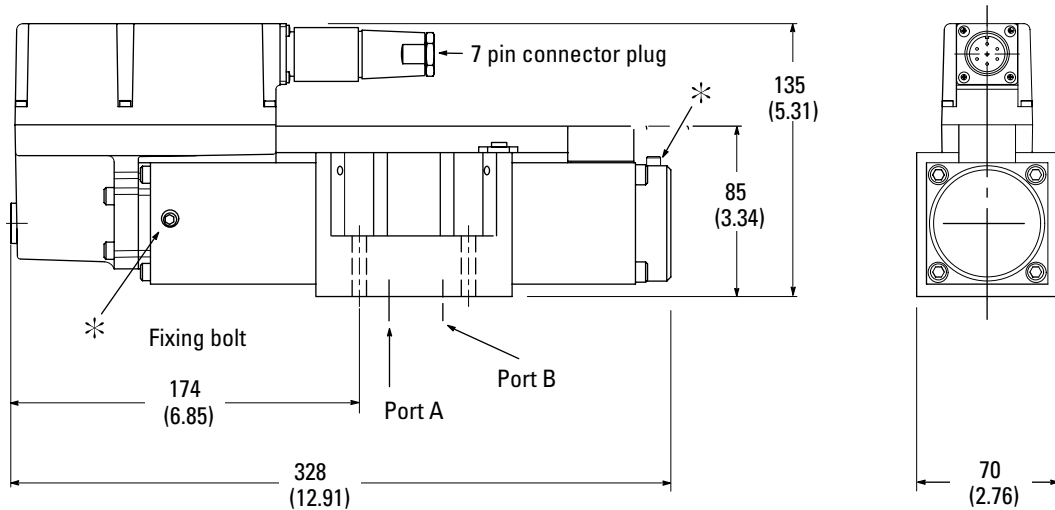
- Remove both bleed screws, and use a standard oil can nozzle to pump fluid in one side until it flows, free of air bubbles, out the other side. Reinstall screws.

If there is no inherent back pressure in the tank port of the circuit do not allow the tank line to empty. This may be prevented by installing a check valve in the tank line. The cracking pressure of the check valve should be in the range of 22 - 45 psi (1.5 - 3 bar).

Installation Dimensions

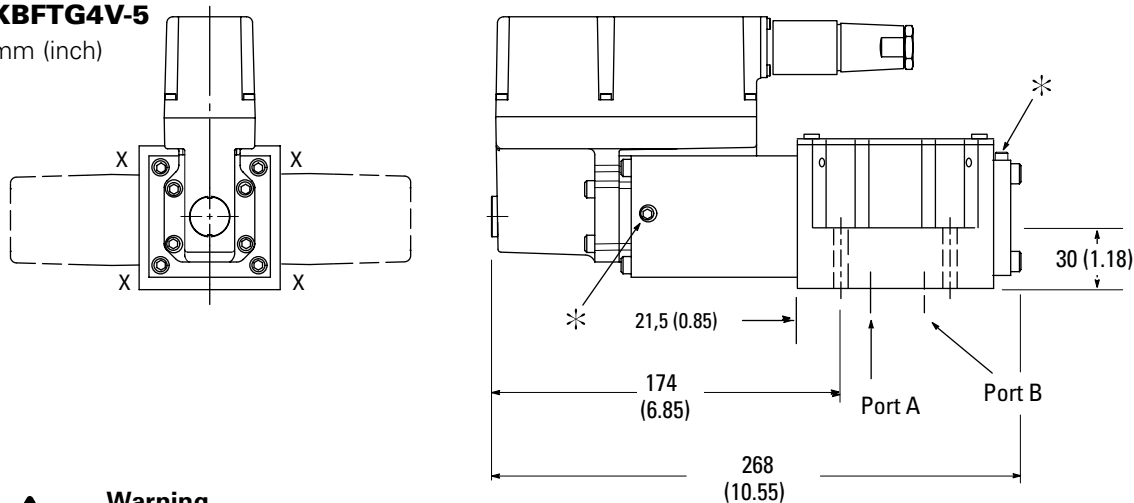
KBFDG4V-5

mm (inch)



KBFTG4V-5

mm (inch)



Warning

Valves with integral amplifiers are supplied with or without the metal 7-pin plug. The Eaton plug, part no. 934939, must be correctly fitted to ensure that the EMC rating and IP67 rating are achieved. The plug retaining nut must be tightened with a torque of 2,0-2,5 Nm (1.5-2.0 lbf ft) to effect a proper seal.

* Bleed screw locations
Air bleed, Socket Head
Cap Screw.

Torque to 2,5-3,0 Nm
(2.0-2.5 lbf ft)

Subplates and Mounting Surfaces

General Description

If a subplate is not used, a machined pad must be provided for valve mounting. Pad must be flat within 0,0127 mm (.0005 inch) and smooth within 1,6 µm (63 microinch). Mounting bolts, when provided by customer, should be ISO 898 class 12.9 or better.

Dimensional Tolerances

Dimensional tolerance on interface drawings is $\pm 0,2$ mm (± 0.008 ") except where otherwise stated. ISO 4401 specifies inch conversion to ± 0.01 " .




Conversion for Metric

ISO 4401 gives dimensions in mm. Inch conversions are accurate to 0.01" unless otherwise stated.

Mounting Bolt Tapping

ISO 4401 gives metric thread tappings. Alternate UNC tapping are Eaton's recommendations that allow these plates and associated valves to be used up to their maximum pressures, when using Eaton recommended bolt kits, or bolts of an equivalent strength. It is recommended that customer's own manifold blocks for UNC bolts should be tapped to the minimum depths given in the footnotes.

Subplates

Description and Mass kg (lb)	Fucntional Symbol	Model Code	Max. Pressure
Single-station subplate; rear ports P, T, A, B; side port L		KDGSM-5-67805-20 (SAE/UNF ports)	210 bar (3000 psi)
Cast iron 1,3 (2.9)		KDGSM-5-615225-10 1/2" BSPF ports	315 bar (4500 psi)
		KDGSM-5-615226-10 3/4" BSPF ports	
		EKD GSM-01Y-10-R	280 bar (4000 psi)

Installation Dimensions

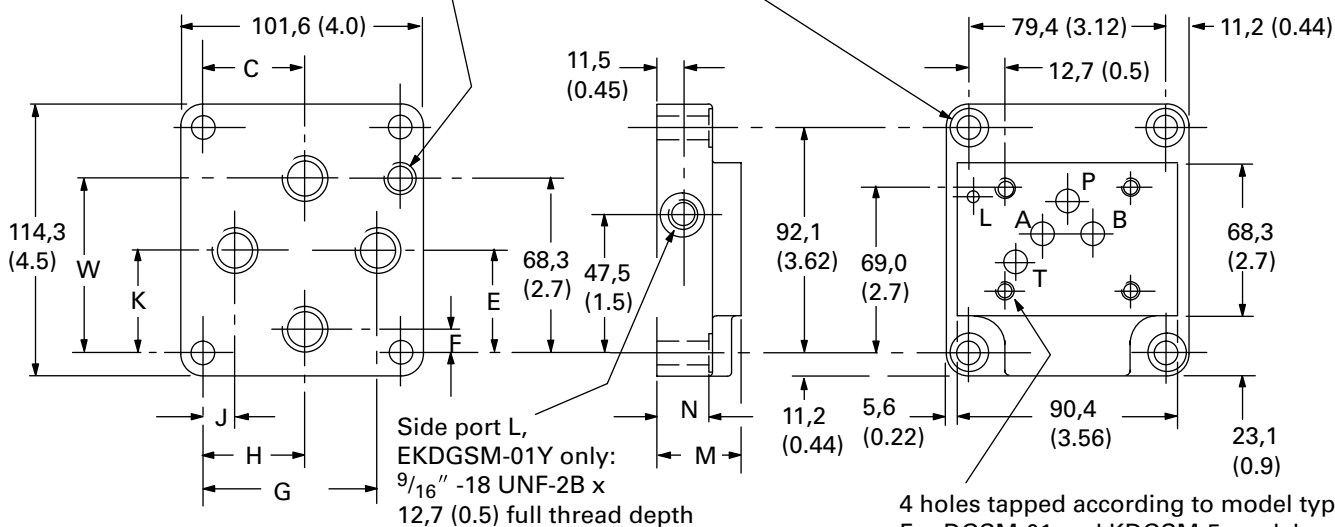
Subplates with Rear Ports P, T, A, B

Maximum Pressure 210 bar (3000 psi)

Model types: KD GSM-5-676805-2*
(with rear port L)
EKD GSM-01Y-1*-R
(with side port L)

Rear port L, KD GSM-5-676805 only:
G 1/8 (1/8" BSPF) x 12,0 (0.47) full thread depth

4 holes Ø 10,8 (0.42 dia) through,
spotfaced Ø 17,5 (0.66 dia)



4 holes tapped according to model type:
For D GSM-01 and KD GSM-5 models
(UNC port threads),
1/4" -20 UNC-2B x 12,7 (0.5) deep.
For ED GSM-01(*) and EKD GSM-01Y
models (BSPF port threads),
M6 x 15,8 (0.62) deep.

Port Threads

Ports P, T, A, B Threads

Ports P, T, A, B Threads

Model	Port thread
210 bar (3000 psi) KD GSM-5-676805-2*	3/4 -16 UNF-2B x 14,0 (0.56) full thread depth
280 bar (4000 psi) EKD GSM-01Y-10-R	G 1/2 (1/2" BSPF) X 15,0 (0.59) full thread depth

Dimensions

Model	C	E	F	G	H	J	K	M	N	W
210 bar (3000 psi) KD GSM-5-676805-2*	45,2 (1.78)	42,1 (1.66)	19,0 (0.75)	68,3 (2.69)	45,2 (1.78)	23,8 (0.94)	42,1 (1.7)	31,8 (1.25)	23,9 (0.94)	57,1 (2.25)
280 bar (4000 psi) EKD GSM-01Y-1*-R	39,7 (1.56)	40,5 (1.56)	9,9 (0.39)	70,6 (2.78)	69,7 (1.56)	10,7 (0.42)	40,5 (1.59)	36,5 (1.44)	28,6 (1.13)	72,6 (2.86)

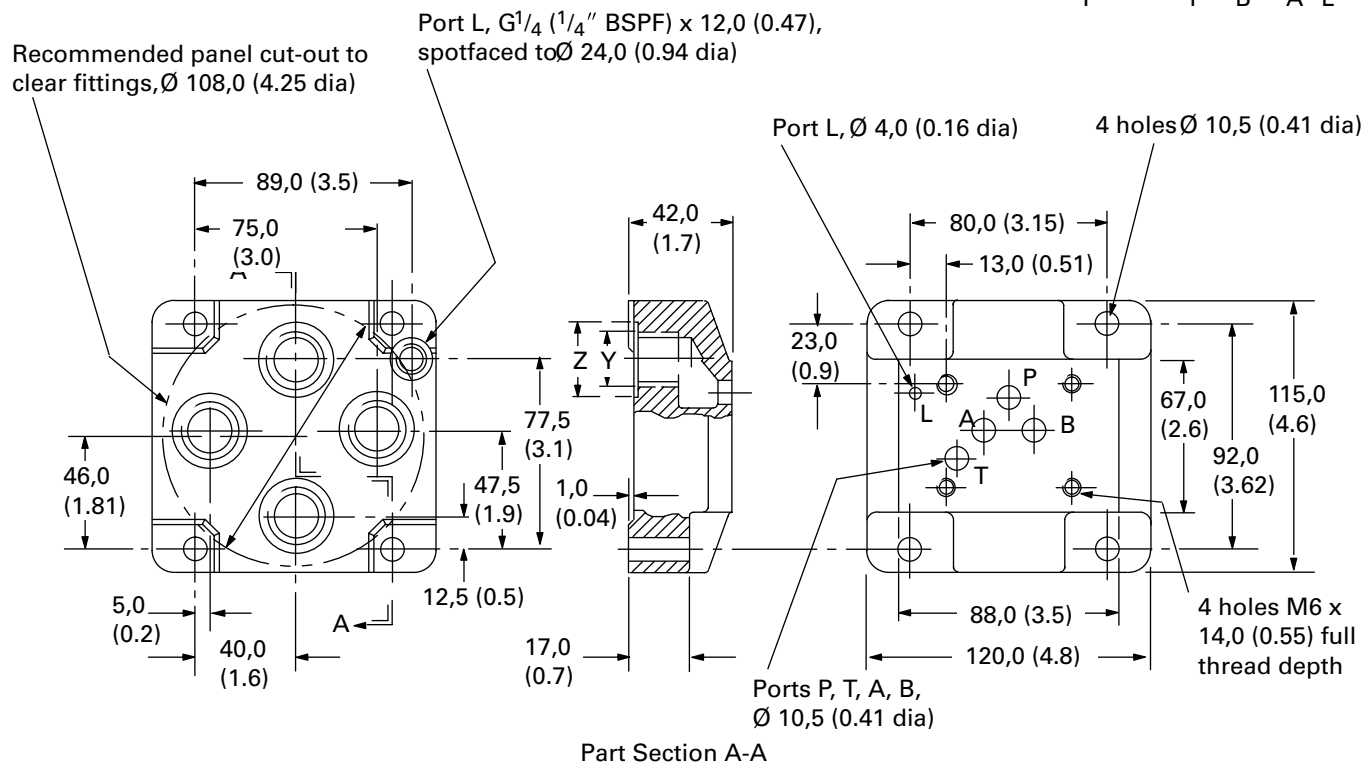
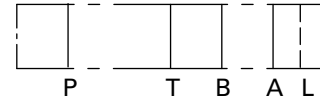
Installation Dimensions

Subplates with Rear Ports P, T, A, B, L

Maximum Pressure 315 bar (4500 psi)

Model types: KDGSM-5-615225-1*
KDGSM-5-615226-1*

All dimensions in mm (inches)



Ports P, T, A, B

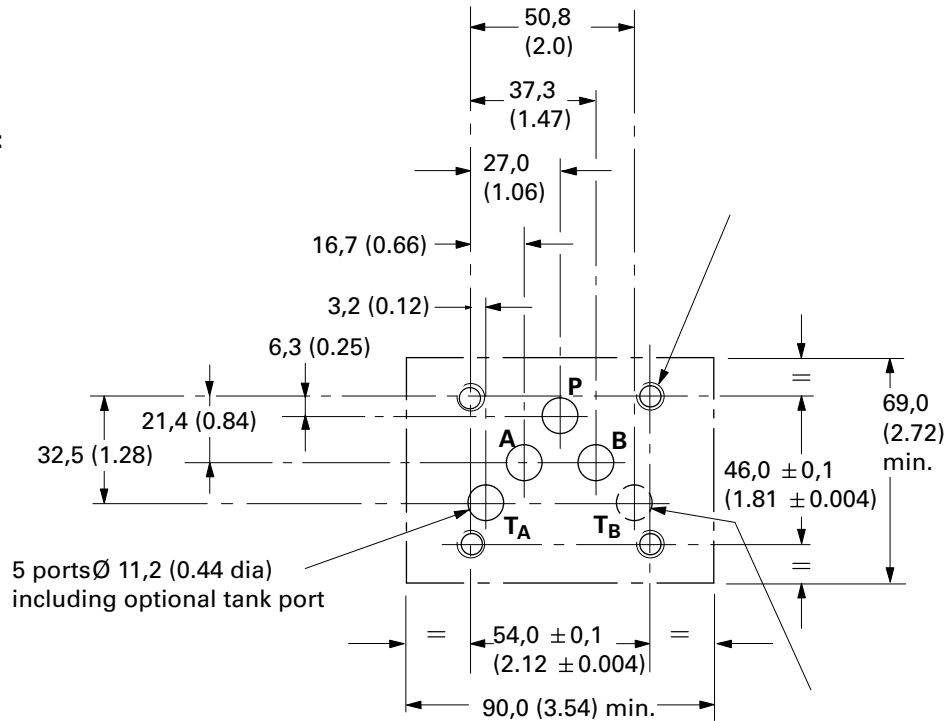
Model	Y Thread	Z Diameter
KDGSM-5-615225-10	G1/2 (1/2" BSPF) x 14,0 (0.55) full thread depth	30,0 (1.18)
KDGSM-5-615226-10	G3/4 (3/4" BSPF) X 16,0 (0.63) full thread depth	33,0 (1.30)

Installation Dimensions

Mounting Surfaces to ISO 4401 (Size 05)

This interface conforms to:

ISO 4401-05-04-0-05
ANSI/B93.7M (and NFPA)
size 05

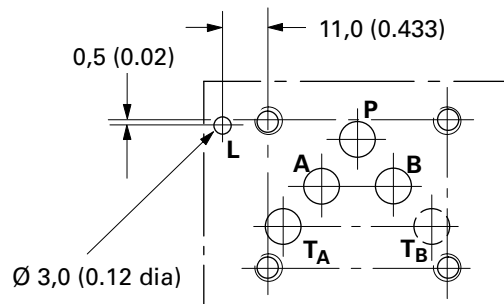


Interface with Additional Drain Port

The interface conforms to
ISO 4401-05-06-0-05

Typically used for proportional
and other valves requiring an
additional drain port, e.g.:

K(B)FDG4V-5
K(B)FTG4V-5

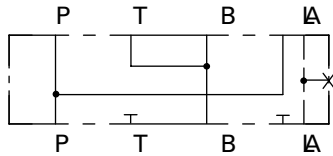


Parallel Path Flow Module

Size 05 Parallel-Flow-Path Modules

KDGMA-5-616877-1*-R

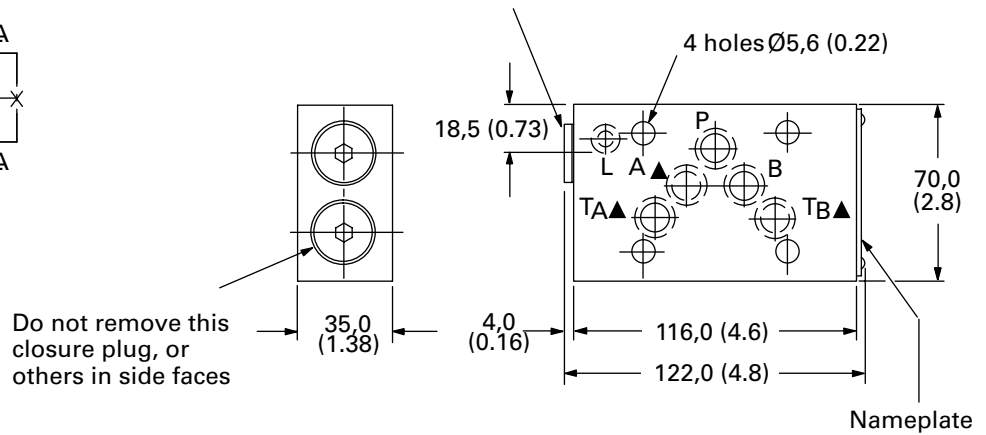
KDGMA-5-02-139150-1*-S



Typically used for doubling effective flow capability of single solenoid proportional valves (throttle valves), as illustrated in "Typical Applications".

▲ A, T_A and T_B ports at subplate face are blind holes fitted with O-seals.

Supplied with port L plugged. Remove plug for external drain connection if required. (See table for tapping and socket A/F sizes)



Model	Port L Thread	Socket Wrench A/F for Plug Removal	Mass (approx)
KDGMA-5-616877-1*-R	G1/4 (1/4" BSPF) x 11,0 (0.43) full thread depth	6,0 (0.23)	1,5 kg (3.3 lb)
KDGMA-5-02-139150-1*-S	9/16"-18 UNF x 12,7 (0.5) full thread depth	6,3 (0.25)	1,5 kg (3.3 lb)

Max. Pressures and Flow Ratings

No functional limitations; dependent on valves used.

Electrical Information

Block Diagram Voltage Input (M1) KBFDG4V-5

KBFDG4V-5 Wiring

Connections must be made via the 7-pin plug mounted on the amplifier. See page 15 of this leaflet and Eaton's Installation Wiring Practices for Vickers® Electronic Products, leaflet 2468.

Recommended cable sizes are:

Power cables:

For 24V supply 0,75 mm² (18 AWG) up to 20m (65 ft)

1,00 mm² (16 AWG) up to 40m (130 ft)

Signal cables:

0,50 mm² (20 AWG)

Screen (shield):

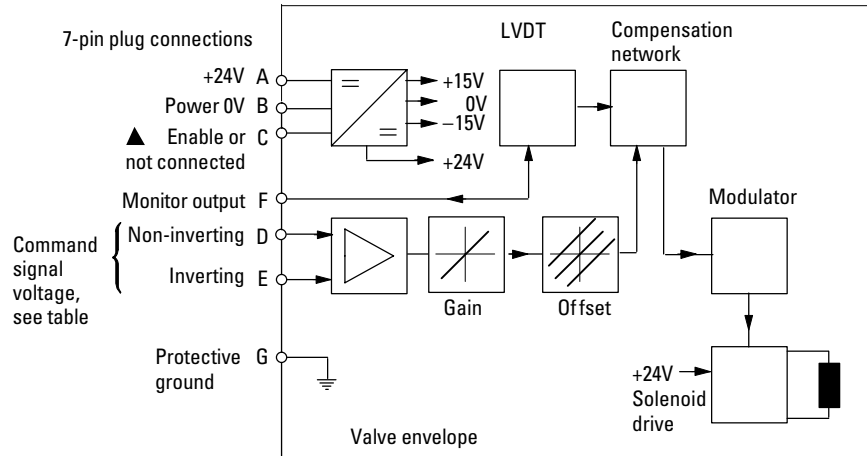
A suitable cable would have seven cores, a separate screen for the signal wires and an overall screen.

Cable outside diameter 8,0–10,5 mm (0.31–0.41 inches)

See connection diagram on next page.

KBFDG4V-5 Wiring

Wiring details for these valves are contained in the appropriate Eurocard literature and Eaton's Installation Wiring Practices for Vickers® Electronic Products leaflet 2468.



▲ Pin C is used for a valve enable signal with electrical connections PH7 and PR7.

Command Signals and Outputs, M1

7-pin plug Flow direction

Pin D	Pin E	
Positive	0V	
0V	Negative	P to A
$U_d - U_e = \text{Positive}$		
Negative	0V	
0V	Positive	P to B
$U_d - U_e = \text{Negative}$		



WARNING

All power must be switched off before connecting/disconnecting any plugs.

Electrical Information

Block Diagram Current Input (M2) KBFDG4V-5

KBFDG4V-5 Wiring

Connections must be made via the 7-pin plug mounted on the amplifier. See page 15 of this leaflet and Eaton's Installation Wiring Practices for Vickers® Electronic Products, leaflet 2468.

Recommended cable sizes are:

Power cables:

For 24V supply

0,75 mm² (18 AWG) up to 20m (65 ft)
1,00 mm² (16 AWG) up to 40m (130 ft)

Signal cables:

0,50 mm² (20 AWG)

Screen (shield):

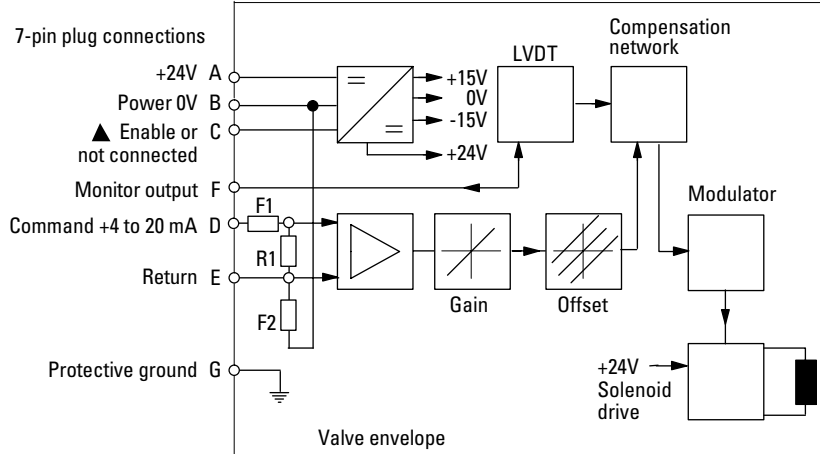
A suitable cable would have seven cores, a separate screen for the signal wires and an overall screen.

Cable outside diameter 8,0–10,5 mm (0.31–0.41 inches)

See connection diagram on next page.

KFDG4V-5 Wiring

Wiring details for these valves are contained in the appropriate Eurocard literature and Eaton's Installation Wiring Practices for Vickers® Electronic Products leaflet 2468.



▲ Pin C is used for a valve enable signal with electrical connections PH7 and PR7.

R1 shunt resistor 100R

F1, F2 resettable fuse

Command Signals and Outputs, M2

7-pin plug			
Pin D	Pin E	Pin B	Flow direction
More than 12 mA	Current return	Power ground	P to A
Less than 12 mA	Current return	Power ground	P to B



WARNING

All power must be switched off before connecting/disconnecting any plugs.

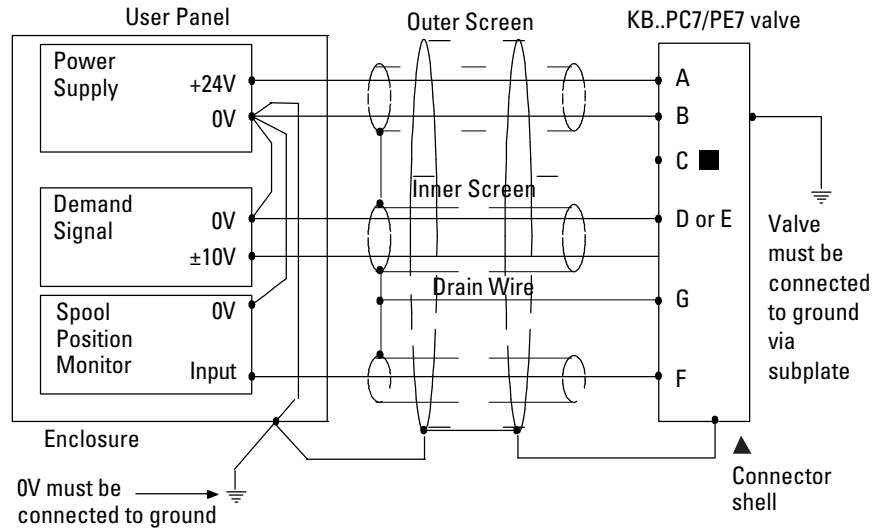
Electrical Information

Wiring Connections Voltage Input (M1)

■ Spool position monitor voltage (pin F) will be referenced to the KB valve local ground.

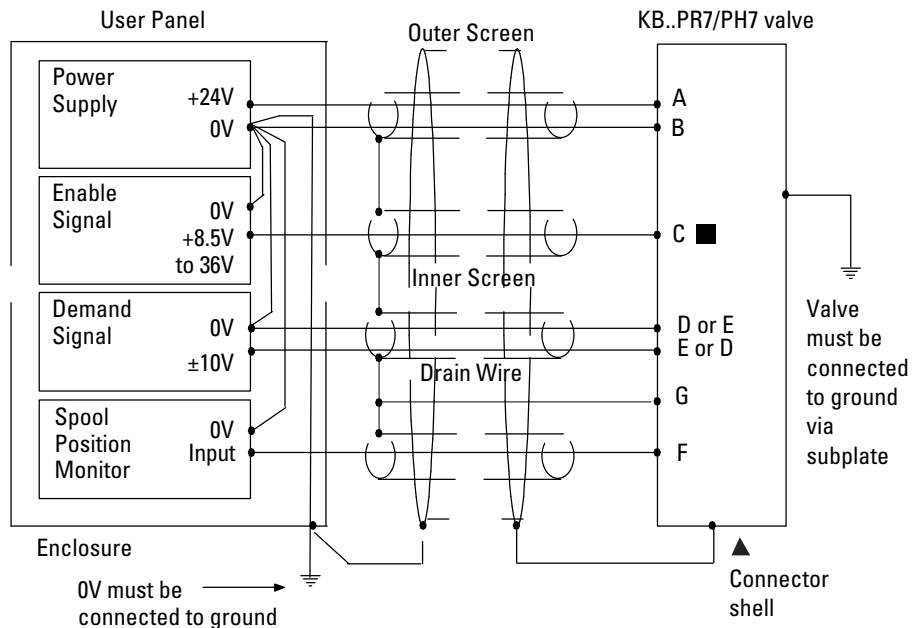


WARNING
Do not ground pin C.



Wiring Connections for M1 Valves with Enable Feature

■ Note: In applications where the valve must conform to European RFI/EMC regulations, the outer screen (shield) must be connected to the outer shell of the 7-pin connector, and the valve body must be fastened to the earth ground. Proper earth grounding practices must be observed in this case, as any differences in command source and valve ground potentials will result in a screen (shield) ground loop.



Electrical Information

Wiring Connections Current Input (M2)

■ Spool position monitor voltage (pin F) will be referenced to the KB valve local ground.

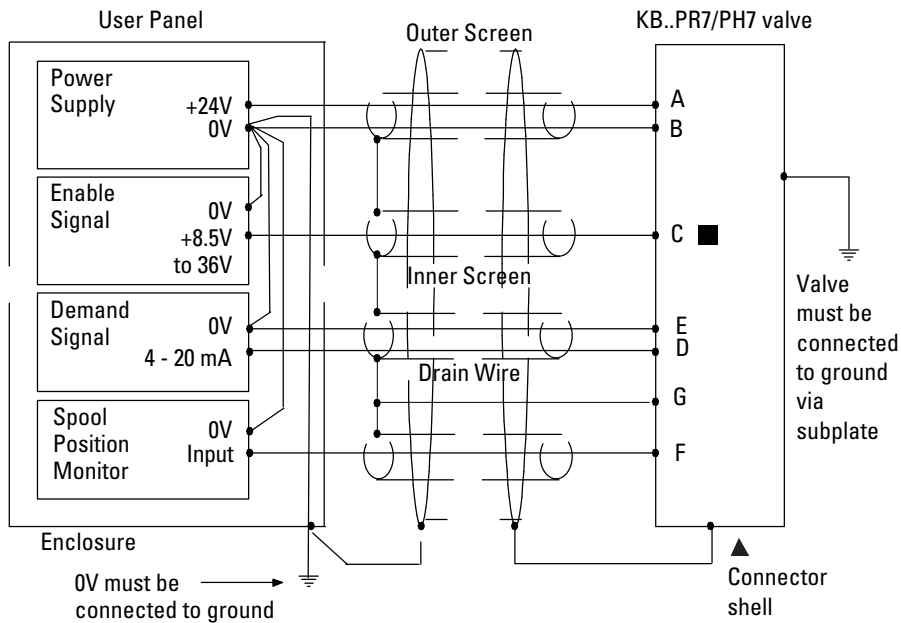
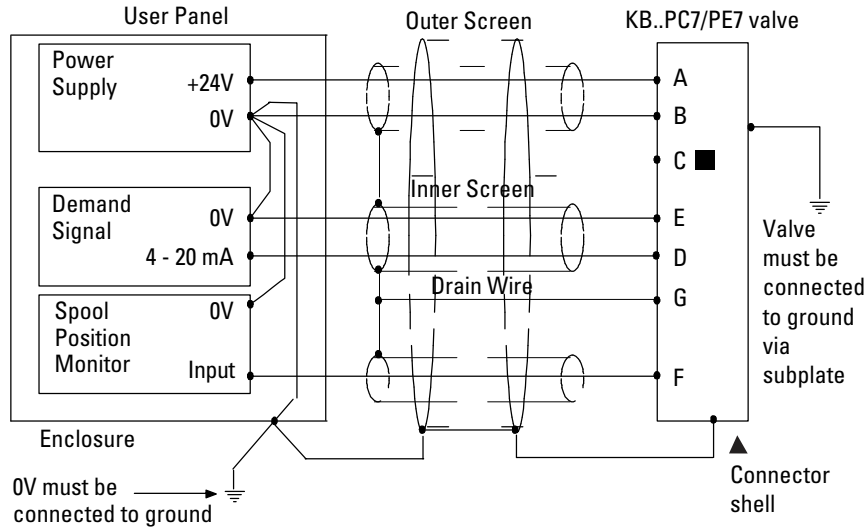


WARNING

Do not ground pin C.

Wiring Connections for M2 Valves with Enable Feature

▲ Note: In applications where the valve must conform to European RFI/EMC regulations, the outer screen (shield) must be connected to the outer shell of the 7-pin connector, and the valve body must be fastened to the earth ground. Proper earth grounding practices must be observed in this case, as any differences in command source and valve ground potentials will result in a screen (shield) ground loop.



WARNING

Electromagnetic Compatibility (EMC)

It is necessary to ensure that the valve is wired up as above. For effective protection the user electrical cabinet, the valve subplate or manifold and the cable screens should be connected to efficient ground points.

The metal 7-pin connector part no. 934939 should be used for the integral amplifier. In all cases both valve and cable should be kept as far away as possible from any sources of electromagnetic radiation such as cables carrying heavy current, relays and certain kinds of portable radio

transmitters, etc. Difficult environments could mean that extra screening may be necessary to avoid the interference.

It is important to connect the 0V lines as shown above. The multi-core cable should have at least two screens to separate the

demand signal and monitor output from the power lines.

The enable line to pin C should be outside the screen which contains the demand signal cables.

Application Data

Fluid Cleanliness

Proper fluid condition is essential for long and satisfactory life of hydraulic components and systems. Hydraulic fluid must have the correct balance of cleanliness, materials and additives for protection against wear of components, elevated viscosity and inclusion of air.

Recommendations on contamination control methods and the selection of products to control fluid condition are included in Eaton's publication 9132 or 561, "Vickers Guide to Systemic Contamination Control". The book also includes information on the Eaton's concept of "ProActive Maintenance".

The following recommendations are based on ISO cleanliness levels at 2 µm, 5 µm and 15 µm:

For products in this catalog the recommended levels are:

0 to 70 bar (1000 psi) 18/16/13

70 + bar (1000 + psi) 17/15/12

Eaton products, as any components, will operate with apparent satisfaction in fluids with higher cleanliness codes than those described. Other manufacturers will often recommend levels above those specified.

Experience has shown, however, that life of any hydraulic components is shortened in fluids with higher cleanliness codes than those listed above. These codes have been proven to provide a long trouble-free service life for the products shown, regardless of the manufacturer.

Hydraulic Fluids

Materials and seals used in these valves are compatible with antiwear hydraulic oils, and non-alkyl-based phosphate esters. The extreme operating viscosity range is 500 to 13 cSt (2270 to 70 SUS) but the recommended running range is 54 to 13 cSt (245 to 70 SUS). For further technical information about fluids see "Technical Information" leaflet B-920 or I-286S.

Installation

The proportional valves in this catalog can be mounted in any attitude, but it may be necessary in certain demanding applications, to ensure that the solenoids are kept full of hydraulic fluid. Good installation practice dictates that the tank port and any drain port are piped so as to keep the valves full of fluid once the system start-up has been completed.

Mounting Bolt Kits

For K(B)FD/TG4V-5

BKDG01633M (metric)

BK869705 (inch)

If not using Eaton recommended bolt kits, bolts used should be to ISO 898, 12.9 or better.

Seal Kits

KFD/TG4V-5 565110

KBFD/TG4V-5-1* 02-332751

Plugs

KBFDG4V

7-pin plug (metal) 934939

7-pin plug (plastic). 694534

(metal plug must be used for full EMC protection)

NOTE: An alternative metal connector which gives EMC protection but not IP67 rating is available from ITT-Cannon, part number CA06-COM-E-14S-A7-S.

KFDG4V

Solenoid (black) 710775

Solenoid (gray) 710776

LVDT (gray) 458939

Extension Cable

Extension Cable: Adapter for extending seven core cable when changing from KA to KB valve and existing wiring is not long enough. Consists of a 7-pin plug, a 7-pin socket and a length of cable, fully assembled for ease of use.

Extension Cable 944450

Service Information

The products from this range are preset at the factory for optimum performance; disassembling critical items would destroy these settings. It is therefore recommended that should any mechanical or electronic repair be necessary they should be returned to the nearest Eaton repair center. The products will be refurbished as necessary and retested to specification before return.

Field repair is restricted to the replacement of the seals.

NOTE: The feedback/solenoid assembly installed in this valve should not be disassembled.

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