

# Page 549 - Klauke full line catalogue 2012/2013

Basic HTML Version

Table of Contents | View Full Version

## ■ Burr-free thanks to the edge breaker: Kwik Stepper™ step bits.

- For the burr-free drilling and reaming of sheet metal, pipes, non-ferrous metals, stainless steel and plastics.
- Centering, drilling and deburring in one operation.

Benefits:

- Step bits are multi-purpose tools and can be used for a wide range of materials.

## ■ Spiral flute for more holes and less effort.

- Spiral flute (DBGM) means less effort needed and improves cutting performance.

Benefits:

- Less effort means less wear and tear.
- The holes are more precise and operation is trouble free.

## ■ 90 % transmission zone, no slipping ROTASTOP®.

- Tool change in seconds.
- Maximum torque transmission.
- 90 % transmission zone on the drills.

Benefits:

- No more drill slippage making your work more efficient.
- Tool change more efficient and faster.
- Improved power transmission.

## ■ Benefits of the individual bits.

Step bits	Hole diameter mm Ø	Step sizes mm Ø	Length mm	Number of steps	Shank Ø mm	Rotastop®
50344013	3,2 – 12,7	3,2 / 4,0 / 4,8 / 5,6 / 6,4 / 7,1 / 7,9 / 8,7 / 9,5 / 10,3 / 11,1 / 11,9 / 12,7	80	13	6,4	
50364022	4,8 – 12,7	4,8 / 6,4 / 7,9 / 9,5 / 11,1 / 12,7	80	6	6,4	
50344110	22,2	22,2	85	1	9,5	
50344030	4,8 – 22,2	4,8 / 6,4 / 7,9 / 9,5 / 11,1 / 12,7 / 14,3 / 15,9 / 17,5 / 19,1 / 20,6 / 22,2	85	12	9,5	
50300083	22,2 – 28,6	12,7 / 22,2 / 28,6	57	3	9,5	
50364146	22,2 – 34,9	22,2 / 28,6 / 31,0 / 31,8 / 34,9	73	5	9,5	
50360183	9,7	Pilot drill for Greenlee draw studs Ø 9.5 mm	40	1	6,4	
50344102	12,7	Pilot drill for Greenlee draw studs Ø 11.1 mm	40	1	6,4	
50360205	Pg 7 – 21	Pg7 / Pg9 / Pg11 / Pg13.5 / Pg16 / Pg21 / Pg30.5	90	7	9,5	
50360221	ISO 16 – 32	For ISO dimensions 16 / 20 / 25 / 32	80	4	9,5	
50069845	4 – 12	4,0 / 5,0 / 6,0 / 7,0 / 8,0 / 9,0 / 10,0 / 11,0 / 12,0	80	9	6,0	4
50069853	4 – 20	4,0 / 6,0 / 8,0 / 10,0 / 12,0 / 14,0 / 16,0 / 18,0 / 20,0	67	9	8,0	4
50069861	6 – 30	6.0 – 30.0 (2.0 mm steps)	98	13	10,0	4
50069870	6 – 36	6.0 – 36.0 (3.0 mm steps)	82	11	12,0	4
50069888	ISO 12 – 40	For ISO sizes 12 / 16 / 20 / 25 / 32 / 40	110	6	12,0	4

